



INSTALLATION OF E-PRIME® PRODUCTS FOR EXTERIOR APPLICATION

When using E-Prime® products as an exterior trim or siding, design and install in accordance with generally accepted “best practices” for wood construction and moisture management and employ those practices throughout the entire project. Always adhere to local building codes.

Always adhere fully to the following when planning your installation in order to maximize product performance and protect the product warranty. Failure to do so may have loss of warranty implications.

Do Not Allow:

- Any infiltration of moisture
- Standing water situations
- Ground contact
- Direct Moisture to be trapped behind the exterior envelope of the structure
- Product to be less than 6” away from mulch, soil or sod
- Installation of wet product (with a moisture content above 19%)
- Leaving exposed, unfinished cuts

To Insure Proper Installation:

- Follow local building codes
- Follow “best practices” for wood construction and moisture management
- Create ways for moisture and condensation to escape from behind product such as rain screen construction
- Keep product clean and dry on the job site and prior to installation. E-Prime® must be stored off the ground, flat and protected with a waterproof cover if exposed to the elements. Store inside if possible
- Use proper fasteners for your geographical location
- Utilize proper flashing and caulking techniques for all wall penetrations and trim details
- Utilize high grade exterior acrylic latex, silicone or urethane caulking and sealants and maintain regularly
- Do not caulk areas that will prevent moisture from escaping such as under windows
- Drive fasteners flush for best results, if countersinking fasteners, fill with exterior grade wood putty or epoxy, allow to dry, sand smooth and spot prime prior to finish

Finishing E-Prime Boards, Siding and Pattern Stock Products:

E-Prime® Boards, siding and pattern stock products come with a high performance two-coat oil based primer system to increase their performance in the field.

E-Prime® Boards, Siding and Pattern Stock products should be field coated within 120 days of installation with a high quality finish paint. The paint manufacturer’s instructions should be strictly adhered to and any finish coat applied to a primed E-Prime® product will be subject exclusively to the paint manufacturer’s warranty.

Manufacturer/Supplier of E-Prime® shall assume no responsibility for the top coating of products or any finish issues that may occur.



E-PRIME® WARRANTY

The warranty herein is only negotiable by the original owner and the following must be produced: A dated invoice from an E-Prime® distributor, (proof of purchase) written documentation of professional installation by a contractor.

LIMITATIONS AND EXCLUSIONS

The warranty is limited exclusively to replacement of defective E-Prime® product only. In no event shall manufacturer or supplier be liable for labor, installation, removal, re-installation, re-finishing or any other charges related to defective E-Prime® product.

20 YEAR WARRANTY AGAINST ROT AND DECAY

E-prime® is backed by a non-transferable 20 year warranty against rot and decay on all E-Prime® products when installed and used in accordance with general accepted best building practices and moisture management controls.

10 YEAR WARRANTY ON GLUE JOINTS

All glue joints are warranted for a period of 10 years from date of purchase against manufacturing defects that may cause separation of blocks or panels of which the substrate is comprised.

***** THIS WARRANTY IS NULL AND VOID IF THE FOLLOWING ITEMS ARE VISIBLE UPON INSPECTION*****

**MOISTURE CONTENT OF THE PRODUCT IN QUESTION IS DETERMINED TO BE 19% OR GREATER
SIGNS OF WATER STAINING OR WATER DAMAGE ARE VISIBLE
RIPPED OR END CUTS ARE NOT PRIMED/PAINTED/SEALED
GROUND CONTACT OF AFFECTED PRODUCT
AFFECTED PRODUCT IS WITHIN 6 INCHES OF MULCH, SOIL OR SOD
CONTACT WITH CONCRETE, ROOFS, MASONRY, PORCH OR ANY EXTERIOR FLOOR SURFACE,
PRESSURE TREATED LUMBER, ASPHALT OR BRICK IS VISIBLE**

***** FOR WARRANTY INFORMATION AND INSTALLATION TIPS VISIT *****
holbrooklumber.com/attachments/eprime-warranty.pdf
holbrooklumber.com/attachments/eprime-installation-guide.pdf